















P7 M30 engraving parameter table








Material	Engraving						Case illustration
	Line Interval	Speed	Max-Power	Image Mode	Whether to black out	Number of passes	
Basswood	0.1	5000	80%	Threshold	NO	1	
Hardwood	0.1	3000	80%	Jarvis	NO	1	
Bamboo	0.1	3000	80%	Jarvis	NO	1	
Acrylic	0.1	3000	80%	Threshold	NO	1	
Kraft Paper	0.1	3000	20%	Jarvis	NO	1	


Mirrors	0.1	3000	70%	Jarvis	NO	1	
Leather	0.1	3000	20%	Threshold	NO	1	



P7 M30 cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	Number of passes	Case illustration
Basswood	2.5mm	110	100%	1	 

		220	100%	2	 
		310	100%	3	 
Hardwood	5.5mm	100	100%	2	 
		180	100%	3	 

		300	100%	5	 
Bamboo	2mm	100	100%	1	 
		200	100%	2	
		320	100%	3	 

Acrylic	2.8mm	60	100%	1	
		140	100%	2	
		210	100%	3	
Kraft Paper	0.2mm	1200	100%	1	

		2500	100%	2		
		3600	100%	3	