






P9 M40 engraving parameter table






Material	Engraving					
	Quality	Speed	S-Max	Whether to black out	perform multiple passes	Case illustration
Basswood	8	3000	700	NO	1	
Hardwood	8	3000	700	NO	1	
Bamboo	8	3000	700	NO	1	
Acrylic	8	3000	700	NO	1	

Kraft Paper	8	3000	200	NO	1	
Mirrors	8	3000	700	NO	1	
Leather	8	3000	200	NO	1	
denim	8	3000	250	NO	1	
Stainless Steel	15	400	1000	NO	1	

P9 M40 cutting parameter table

Material	Cutting				
	Thickness	Speed	S-Max	perform multiple passes	Case illustration

Basswood	2.5mm	360	1000	1	
		450	1000	2	
		650	1000	3	
Hardwood	5.5mm	80	1000	1	
		150	1000	2	
		230	1000	3	
Bamboo	1.5mm	300	1000	1	
		550	1000	2	

		850	1000	3	
Acrylic	2.8mm	120	1000	1	
		220	1000	2	
		320	1000	3	
Kraft Paper	0.2mm	300	1000	1	
		5500	1000	2	